

# BITZER Output data

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## Selection: Semi-hermetic Reciprocating Compressors

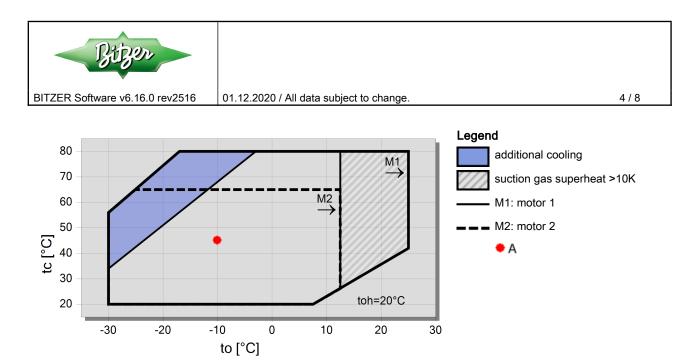
#### Input Values

Compressor model Mode		(4T-12.2Y) Refrigeration and Air conditioning	Suction gas temperature Operating mode		20,00 °C Auto
Refrigerant Reference temperature Liq. subc. (in condenser) <b>Result</b>		R134a Dew point temp. 0 K	Power supply Capacity control Useful superheat		400V-3-50Hz 100% 100%
Q [W] Qu* [W] P [kW] I [A] Qc [W]	Cooling capacity Evaporator capacity Power input Current Condenser capacity		COP [ - ] m [kg/h] Op. th [°C]	COP/EER Mass flow Operating mode Discharge gas temp.	w/o cooling

tc	to	10°C	5°C	0°C	-5°C	-10°C	-15°C	-20°C	-25°C
30°C	Q [W]	34190	28112	22906	18463	14688	11500	8829	6609
	Qu* [W]	34190	28112	22906	18463	14688	11500	8829	6609
	P [kW]	5,48	5,37	5,19	4,93	4,62	4,26	3,85	3,42
	I [A]	11,03	10,91	10,69	10,40	10,05	9,66	9,25	8,83
	Qc [W]	39667	33482	28092	23396	19308	15759	12684	10029
	COP [ - ]	6,24	5,24	4,42	3,74	3,18	2,70	2,29	1,93
	m [kg/h]	717	585	473	379	300	234	178,9	133,6
	Op.	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
	th [°C]	55,1	61,9	69,3	77,5	86,7	97,1	109,2	123,4
40°C	Q [W]	29908	24564	19980	16063	12732	9917	7557	5595
	Qu* [W]	29908	24564	19980	16063	12732	9917	7557	5595
	P [kW]	6,34	6,00	5,62	5,21	4,77	4,31	3,83	3,33
	I [A]	12,11	11,67	11,20	10,72	10,22	9,72	9,22	8,74
	Qc [W]	36252	30559	25596	21270	17505	14232	11391	8928
	COP [ - ]	4,71	4,10	3,56	3,08	2,67	2,30	1,97	1,68
	m [kg/h]	687	559	451	360	284	220	167,1	123,4
	Op.	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
	th [°C]	64,6	70,9	77,9	85,6	94,4	104,4	116,2	130,2
50°C	Q [W] Qu* [W]	25930 25930	21263 21263	17254 17254	13824 13824	10907 10907	8442 8442	6375 6375	4660 4660
	P [kW]	7,13	6,61	6,07	5,53	4,97	4,41	3,84	3,26
	I [A]	13,14	12,45	11,77	11,10	10,44	9,82	9,23	8,68
	Qc [W]	33057	27870	23327	19352	15879	12850	10213	7923
	COP [ - ]	3,64	3,22	2,84	2,50	2,19	1,92	1,66	1,43
	m [kg/h]	660	536	431	343	269	207	155,7	113,4
	Op.	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
	th [°C]	74,2	80,4	87,2	94,8	103,3	113,1	124,5	138,3

-- No calculation possible (see message in single point selection) \*According to EN12900 (20°C suction gas temp., 0K liquid subcooling)

## Application Limits 100% 4T-12.2



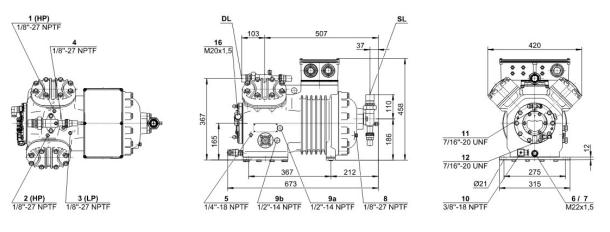


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# Technical Data: (4T-12.2Y)

# **Dimensions and Connections**



## **Technical Data**

Displacement (1450 RPM 50Hz)         39,36 m³/h           Displacement (1750 RPM 60Hz)         47,50 m³/h           No. of cylinder x bore x stroke         4 x 60 mm x 40 mm           Weight         146 kg           Max. pressure (LP/HP)         19 / 28 bar           Connection suction line         35 mm - 1 3/8"           Connection cooling water         R 1/2"           Connection cooling water         R 1/2"           Connection cooling water         R 1/2"           Oil type R134/R407C/R404A/R507A/R407A/R407F         tc>55°C: BSE32   tc>55°C: BSE55 (Option)           Oil type R290/R1270         B5.2 (Standard)           Oil type R290/R1270         B5.2 (Standard)           Motor data	Technical Data	
No. of cylinder x bore x stroke4 x 60 mm x 40 mmWeight146 kgMax. pressure (LP/HP)19 / 28 barConnection suction line35 mm - 1 3/8"Connection discharge line28 mm - 1 1/8"Connection gwaterR 1/2"Oil type R134a/R407C/R404A/R507A/R407A/R407Ftc>55°C: BSE35 (C) BSE55 (Option)Oil type R22 (R12/R502)B5.2 (Standard)Oil type R290/R1270B5.2 (Standard)Motor data $V$ Motor voltage (more on request)380-420V PW-3-50HzMax operating current24.0 AVinding ratio50/50Starting current (Rotor locked)69.0 A Y / 113.0 A YYMax. Power input13,8 kWExtend of delivery (Standard)Wotor protectionSE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3,00 dm³Available OptionsOptionStart unloadingOptionStart unloadingOptionOptionOptionStart unloadingOptionOptionOptionOli charge se temperature sensorOptionOptionOptionOli pervice valveOptionOil service valveOptionOil service valveOptionOil service valveOptionOil service valveOptionOil charge so temperature sensorOptionOil charge so temperature sensorOptionOil service valveOptionOil service valveOption	Displacement (1450 RPM 50Hz)	
Weight         146 kg           Max. pressure (LP/HP)         19 / 28 bar           Connection suction line         35 mm - 1 3/8"           Connection cooling water         26 mm - 1 1/8"           Connection cooling water         R 1/2"           Oil type R134a/R407C/R404A/R507A/R407A/R407F         tcs55°C: BSE32   tc>55°C: BSE55 (Option)           Oil type R290/R1270         B5.2 (Standard)           Oil type R290/R1270         SHC226E (Standard)           Motor voltage (more on request)         380-420V PW-3-50Hz           Max operating current         24.0 A           Winding ratio         50/50           Starting current (Rotor locked)         69.0 X Y / 113.0 A YY           Max. Power input         13,8 kW           Extent of delivery (Standard)         Extend of delivery (Standard)           Vibration dampers         Standard           Oil charge         30.00 dm³           Available Option         Standard           Discharge stamperature sensor         Option           Discharge stamperature sensor         Option           Cannection suction line         Option           Discharge stemperature sensor         Option           Cannection section line         Option           Discharge stemperature sensor         Opti	Displacement (1750 RPM 60Hz)	47,50 m³/h
Max. pressure (LP/HP)         19 / 28 bar           Connection suction line         35 mm - 1 3/8"           Connection discharge line         28 mm - 1 1/8"           Connection cooling water         R 1/2"           Oil type R134a/R407C/R404A/R507A/R407F         tc>55°C: BSE32   tc>55°C: BSE55 (Option)           Oil type R29 (R12/R502)         B5.2 (Standard)           Oil type R290/R1270         SHC226E (Standard)           Motor data            Motor voltage (more on request)         380-420V PW-3-50Hz           Max operating current         24.0 A           Winding ratio         50/50           Starting current (Rotor locked)         69.0 A Y / 113.0 A YY           Max. Power input         13.8 kW           Extent of delivery (Standard)            Vibration dampers         Standard           Oil charge         30.0 dm³           Available Options            Connection suction line         Option           Discharge gas temperature sensor         Option           Discharge gas temperature sensor         Option           Oil charge         Option           Oil appersive avive         Option           Oil service valve         Option           Oil service valve	No. of cylinder x bore x stroke	4 x 60 mm x 40 mm
Connection suction line         35 mm - 1 3/8"           Connection discharge line         28 mm - 1 1/8"           Connection cooling water         R 1/2"           Oil type R134a/R407C/IR404A/R507A/R407A/R407F         tc<55°C: BSE32   tc>55°C: BSE55 (Option)           Oil type R22 (R12/R502)         B5.2 (Standard)           Oil type R290/R1270         SHC22EE (Standard)           Motor data	Weight	146 kg
Connection discharge line         28 mm - 1 1/8"           Connection cooling water         R 1/2"           Oil type R134a/R407C/R404A/R507A/R407F         tc<55°C: BSE32   tc>55°C: BSE55 (Option)           Oil type R290/R1270         SHC226E (Standard)           Oil type R290/R1270         SHC226E (Standard)           Motor voltage (more on request)         380-420V PW-3-50Hz           Max operating current         24.0 A           Winding ratio         50/50           Starting current (Rotor locked)         69.0 A Y / 113.0 A YY           Max. Power input         13.8 kW           Extent of delivery (Standard)         Winding ratio           Vibration dampers         Standard           Oil charge         3,00 dm³           Available Options         Standard           Oil charge         3,00 dm³           Available Option         Option           Discharge shut-off valve         Option           Discharge stemperature sensor         Option           Capacity control         Option           Available Options         Option           Capacity control         Option           Option         Option           Oil senarge shut-off valve         Option           Option         Option </td <td>Max. pressure (LP/HP)</td> <td>19 / 28 bar</td>	Max. pressure (LP/HP)	19 / 28 bar
Connection cooling waterR 1/2"Oil type R134a/R407C/R404A/R507A/R407A/R407FR 1/2"Oil type R22 (R12/R502)B5.2 (Standard)Oil type R29/R1270SHC226E (Standard)Motor data380-420V PW-3-50HzMax operating current24.0 AWinding ratio50/50Starting current (Rotor locked)69.0 A Y / 113.0 A YYMax. Power input13.8 kWExtent of delivery (Standard)Motor datage (more on request)StandardMotor jotage (more on request)Starting current (Rotor locked)Max. Power input13.8 kWExtent of delivery (Standard)Motor potectionSE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3.00 dm³Available OptionsCConnection suction lineOptionDischarge shut-off valveOptionDischarge shut-off valveOptionCapacity control100-50% (Option)Additional fanOptionOil service valveOptionOil service valveOptionOil service valveOptionOil service valveOptionOil service valveOptionOil pressure monitoringMP54 (Option), Delta-PII (Option, net for R290/R1270)Sound power level (+5°C / 50°C)77.5 dB(A) @ 50HzSound power level (-55°C / 40°C)(83.5) dB(A) @ 50HzSound power level (-55°C / 40°C)68.50 dB(A) @ 50Hz	Connection suction line	35 mm - 1 3/8"
Oil type R134a/R407C/R404A/R507A/R407Ftc<55°C: BSE32   tc>55°C: BSE55 (Option)Oil type R22 (R12/R502)B5.2 (Standard)Motor data $I$ Motor voltage (more on request)380-420V PW-3-50HzMax operating current24.0 AWinding ratio50/50Starting current (Rotor locked)69.0 A Y / 113.0 A YYMax. Power input13.8 kWExtent of delivery (Standard)Motor yoltage (more on request)SE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3,00 dm³Available OptionsOptionDischarge gas temperature sensorOptionDischarge gas temperature sensorOptionCapacity control100-50% (Option)Additional fanOptionQuaditional fanOptionVater-cooled cylinder headsOptionOil i pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound power level (+0°C / 45°C)77.5 dB(A) @ 50HzSound power level (+0°C / 45°C)77.5 dB(A) @ 50HzSound power level (+0°C / 45°C)77.5 dB(A) @ 50Hz	Connection discharge line	28 mm - 1 1/8"
Oil type R22 (R12/R502)B5.2 (Standard)Oil type R290/R1270SHC226E (Standard)Motor voltage (more on request)380-420V PW-3-50HzMax operating current24.0 AWinding ratio50/50Starting current (Rotor locked)69.0 A Y / 113.0 A YYMax. Power input13.8 kW <b>Extent of delivery (Standard)</b> Motor protectionSE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3,00 dm³Available OptionsOptionDischarge shut-off valveOptionDischarge stature sensorOptionCapacity control100-50% (Option)Additional fanOptionCapacity control00 forionOil service valveOptionCrankcase heater100 W (Option)Oil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound power level (+10°C / 45°C)77.5 dB(A) @ 50HzSound power level (+10°C / 45°C)77.5 dB(A) @ 50HzSound power level (+0°C / 45°C)77.5 dB(A) @ 50HzSound power level (+0°C / 45°C)77.5 dB(A) @ 50HzSound power level (+10°C / 45°C)77.5 dB(A) @ 50Hz	Connection cooling water	R 1/2"
Oil type R290/R1270SHC226E (Standard)Motor dataMotor voltage (more on request)380-420V PW-3-50HzMax operating current24.0 AWinding ratio50/50Starting current (Rotor locked)69.0 A Y / 113.0 A YYMax. Power input13,8 kWExtent of delivery (Standard)Motor protectionSE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3,00 dm³Available OptionsConnection RepertsConnection suction lineOptionDischarge shut-off valveOptionDischarge as temperature sensorOptionCapacity control100-50% (Option)Additional fanOptionWater-cooled cylinder headsOptionOil pressure monitoringMP54 (Option)Oil pressure monitoringMP54 (Option)Oil pressure monitoringMP54 (Option)Sound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50Hz	Oil type R134a/R407C/R404A/R507A/R407A/R407F	tc<55°C: BSE32   tc>55°C: BSE55 (Option)
Motor dataMotor voltage (more on request)380-420V PW-3-50HzMax operating current24.0 AWinding ratio50/50Starting current (Rotor locked)69.0 A Y / 113.0 A YYMax. Power input13,8 kWExtent of delivery (Standard)WExtent of delivery (Standard)SE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3,00 dm³Available OptionsVConnection suction lineOptionDischarge gas temperature sensorOptionStart unloadingOptionCapacity control100-50% (Option)Aditional fanOptionWater-cooled cylinder headsOptionOil service valveOptionOil pressure monitoringMP54 (Option)Water-cooled cylinder headsOptionOil pressure monitoringMP54 (Option)Obtion PotionSecond measurementSound power level (+5° C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-10°C / 40°C)(83,5) dB(A) @ 50Hz	Oil type R22 (R12/R502)	B5.2 (Standard)
Motor voltage (more on request)380-420V PW-3-50HzMax operating current24.0 AWinding ratio50/50Starting current (Roto locked)69.0 A Y / 113.0 A YYMax. Power input13,8 kWExtent of delivery (Standard)WMotor protectionSE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3,00 dm³Available OptionsCConnection suction lineOptionDischarge gas temperature sensorOptionStart unloadingOptionCapacity control100-50% (Option)Additional fanOptionOil service valveOptionOil service valveOptionSund power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-15°C / 40°C)(83,5) dB(A) @ 50Hz	Oil type R290/R1270	SHC226E (Standard)
Max operating current24.0 ÅWinding ratio50/50Starting current (Rotor locked)69.0 A Y / 113.0 A YYMax. Power input13.8 kWExtent of delivery (Standard)Motor protectionSE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3,00 dm³Available OptionsConnection suction lineOptionDischarge shut-off valveOptionDischarge gas temperature sensorOptionStart unloadingOptionCapacity control100-50% (Option)Additional fanOptionOil service valveOptionOil service valveOptionOil service valveOptionCrankcase heater100 W (Option), Delta-PII (Option, not for R290/R1270)Sound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-13°C / 40°C)(83,5) dB(A) @ 50Hz	Motor data	
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Max. Power input13,8 kWExtent of delivery (Standard)Motor protectionSE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3,00 dm³Available OptionsOptionConnection suction lineOptionDischarge gas temperature sensorOptionDischarge gas temperature sensorOptionCapacity control100-50% (Option)Additional fanOptionWater-cooled cylinder headsOptionOil service valveOptionOil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-35°C / 40°C)(83,5) dB(A) @ 50Hz	Winding ratio	50/50
Extent of delivery (Standard)Motor protectionSE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3,00 dm³Available OptionsOptionAvailable OptionsOptionDischarge shut-off valveOptionDischarge gas temperature sensorOptionStart unloadingOptionCapacity control100-50% (Option)Additional fanOptionWater-cooled cylinder headsOptionOil service valveOptionOil service valveOptionOil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-35°C / 40°C)(83,5) dB(A) @ 50Hz	Starting current (Rotor locked)	69.0 A Y / 113.0 A YY
Motor protectionSE-B2Enclosure classIP54 (Standard), IP66 (Option)Vibration dampersStandardOil charge3,00 dm³Available OptionsVibration lineConnection suction lineOptionDischarge shut-off valveOptionDischarge gas temperature sensorOptionStart unloadingOptionCapacity control100-50% (Option)Additional fanOptionWater-cooled cylinder headsOptionOil service valveOptionOil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-55°C / 40°C)(83,5) dB(A) @ 50Hz	Max. Power input	13,8 kW
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Vibration dampersStandardOil charge3,00 dm³Available OptionsConnection suction lineOptionDischarge shut-off valveOptionDischarge gas temperature sensorOptionStart unloadingOptionCapacity control100-50% (Option)Additional fanOptionWater-cooled cylinder headsOptionOil service valveOptionOil service valveOptionOil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-35°C / 40°C)(83,5) dB(A) @ 50Hz	Motor protection	SE-B2
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Available OptionsConnection suction lineOptionDischarge shut-off valveOptionDischarge gas temperature sensorOptionStart unloadingOptionCapacity control100-50% (Option)Additional fanOptionWater-cooled cylinder headsOptionOil service valveOptionCrankcase heater100 W (Option)Oil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-35°C / 40°C)(83,5) dB(A) @ 50Hz	Vibration dampers	Standard
Connection suction lineOptionDischarge shut-off valveOptionDischarge gas temperature sensorOptionStart unloadingOptionCapacity control100-50% (Option)Additional fanOptionWater-cooled cylinder headsOptionOil service valveOptionCrankcase heater100 W (Option)Oil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-35°C / 40°C)(83,5) dB(A) @ 50Hz		3,00 dm³
Discharge shut-off valveOptionDischarge gas temperature sensorOptionStart unloadingOptionCapacity control100-50% (Option)Additional fanOptionWater-cooled cylinder headsOptionOil service valveOptionOil service valveOptionOil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound measurementT6,5 dB(A) @ 50HzSound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-35°C / 40°C)(83,5) dB(A) @ 50Hz	-	
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Start unloadingOptionCapacity control100-50% (Option)Additional fanOptionWater-cooled cylinder headsOptionOil service valveOptionCrankcase heater100 W (Option)Oil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound measurementImage: Control of the start of th	-	•
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Oil service valveOptionCrankcase heater100 W (Option)Oil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound measurementSound power level (+5°C / 50°C)Sound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-35°C / 40°C)(83,5) dB(A) @ 50Hz	Additional fan	-
Crankcase heater100 W (Option)Oil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound measurement76,5 dB(A) @ 50HzSound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-35°C / 40°C)(83,5) dB(A) @ 50Hz	Water-cooled cylinder heads	•
Oil pressure monitoringMP54 (Option), Delta-PII (Option, not for R290/R1270)Sound measurementSound power level (+5°C / 50°C)76,5 dB(A) @ 50HzSound power level (-10°C / 45°C)77,5 dB(A) @ 50HzSound power level (-35°C / 40°C)(83,5) dB(A) @ 50Hz		Option
Sound measurement           Sound power level (+5°C / 50°C)         76,5 dB(A) @ 50Hz           Sound power level (-10°C / 45°C)         77,5 dB(A) @ 50Hz           Sound power level (-35°C / 40°C)         (83,5) dB(A) @ 50Hz		
Sound power level (+5°C / 50°C)         76,5 dB(A) @ 50Hz           Sound power level (-10°C / 45°C)         77,5 dB(A) @ 50Hz           Sound power level (-35°C / 40°C)         (83,5) dB(A) @ 50Hz		MP54 (Option), Delta-PII (Option, not for R290/R1270)
Sound power level (-10°C / 45°C)         77,5 dB(A) @ 50Hz           Sound power level (-35°C / 40°C)         (83,5) dB(A) @ 50Hz		
Sound power level (-35°C / 40°C) (83,5) dB(A) @ 50Hz		
Sound pressure level @ 1m (+5°C / 50°C) 68,5 dB(A) @ 50Hz	,	
	Sound pressure level @ 1m (+5°C / 50°C)	68,5 dB(A) @ 50Hz



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Sound pressure level @ 1m (-10°C / 45°C) Sound pressure level @ 1m (-35°C / 40°C)

69,5 dB(A) @ 50Hz (75,5) dB(A) @ 50Hz



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**Motor 1 =** e.g. 4TES-12 with 12"HP", primary for air-conditioning (e.g. R22,R407C) and air-conditioning with R134a at high ambient temperatures.

**Motor 2 =** e.g. 4TES-9 with 8"HP", universal Motor for medium and low temperature application (e.g. R404A, R507A, R407A, R407F) and air-conditioning with R134a

Motor 3 = e.g. 4TES-8, for medium temperature applications and R134a

For more information concerning the application range use the "Limits" button.

## Operation modes 4VES-7 to 6FE-44 and 44JE-30 to 66FE-88 with R407F/R407A/R22

CIC = liquid injection with low temperature application, suction gas cooled motor.

## ASERCOM certified performance data

The Association of European Refrigeration Component Manufacturers has implemented a procedure of certifying performance data. The high standard of these certifications is assured by:

\* plausibility tests of the data performed by experts.

\* regular measurements at independent institutes.

These high efforts result in the fact that only a limited number of compressors can be submitted. Due to this not all BITZER compresors are certified until now. Performance data of compressors which fulfil the strict requirements may carry the label "ASERCOM certified". In this software you will find the label at the respective compressors on the right side below the field "result" or in the print out of the performance data. All certified compressors and further information are listed on the homepage of ASERCOM.

#### Condensing capacity

The condensing capacity can be calculated with or without heat rejection. This option can be set in the menu Program 
Options. The heat rejection is constantly 5% of the power consumption. The condensing capacity is to be found in the line Condensing cap. (with HR) resp. Condensing capacity.

### Data for sound emission

Data based on 50 HZ apllication (IP-units 60 Hz) and R404A if not declared. Sound pressure level: values based on free field area conditions with hemisperhical sound emission in 1 meter distance.

### General remarks regarding sound data

Listed sound data were measured under testing conditions in our laboratory. For this purpose the free-standing test sample is mounted on a solid foundation plate and the pipework is connected vibration-free to the largest extend possible. Suction and discharge lines are fixed in a flexible configuration, such that a transmission of vibrations to the environment can be largely excluded. In real installations considerable differences might be observed, compared to the measurements in the laboratory. The airborne sound emitted by the compressor can be reflected from surfaces of the system and this may increase the airborne sound level measured close to the compressor. Vibrations caused by the compressor are also transferred to the system by the compressor feet and piping depending on the damping ratio of the fixings. Thus, the vibrations can induce other components to such an extent that these components contribute to an increase in airborne sound emission. If required, the transfer of vibrations to the system can be minimized by suitable fixing and damping elements.

#### Legend of connection positions according to "Dimensions":

1 High pressure connection (HP)
2 Connection for discharge gas temperature sensor (HP) (for 4VE(S)-6Y .. 4NE(S)-20(Y) connection for CIC sensor as alternative)
3 Low pressure connection (LP)
4 CIC system: injection nozzle (LP)
4b Connection for CIC sensor
4c Connection for CIC sensor (MP / operation with liquid subcooler)
5 Oil fill plug
6 Oil drain
7 Oil filter (magnetic screw)
8 Oil return (oil separator)
8\* Oil return with NH3 and insoluble oil
9 Connection for oil and gas equalization (parallel operation)
9a Connection for gas equalization (parallel operation)



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9b Connection for oil equalization (parallel operation)

- 10 Oil heater connection
- 11 Oil pressure connection +
- 12 Oil pressure connection -
- 13 Cooling water connection
- 14 Intermediate pressure connection (MP)
- 15 Liquid injection (operation without liquid subcooler and with thermostatic expansion valve)
- 16 Connection for oil monitoring (opto-electrical oil monitoring "OLC-K1" or differential oil pressure switch "Delta-PII")
- 17 Refrigerant inlet at liquid subcooler
- 18 Referigerant outlet at liquid subcooler
- 19 Clamp space
- 20 Terminal plate
- 21 Maintenance connection for oil valve
- 22 Pressure relief valve to the atmosphere (discharge side)
- 23 Pressure relief valve to the atmosphere (suction side)
- 24 IQ MODULE
- SL Suction gas line
- DL Discharge gas line

Dimensions can show tolerances according to EN ISO 13920-B.